# **High pressure regulator HD550**



# **Description:**

The high pressure-regulator HD550 is a singlestage pressure-regulator made of high-grade steel 14404 or brass.

The HD550 is designed as a piston pressureregulator and reduces the pressure of compressed gases or liquids to a maximum outlet pressure of 550bar.

It works according to the principle of the force equilibrium between the adjusted spring action and the outlet pressure.

# Design:

With the version with seat diameter 6,35mm by a balanced poppet a large independence from form fluctuations is reached.

The piston diameters are different, thereby ensuring good controllability at low outlet pressures.

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The pressure-regulator is capture vented and the control spindle is fitted with an axial-thrust bearing to facilitate, even at high working pressure, adjustment with little effort. In and outlet is fitted with NPT 3/8" internal thread as standard.

The regulator can be equipped optionally with an inlet and an outlet gauge.

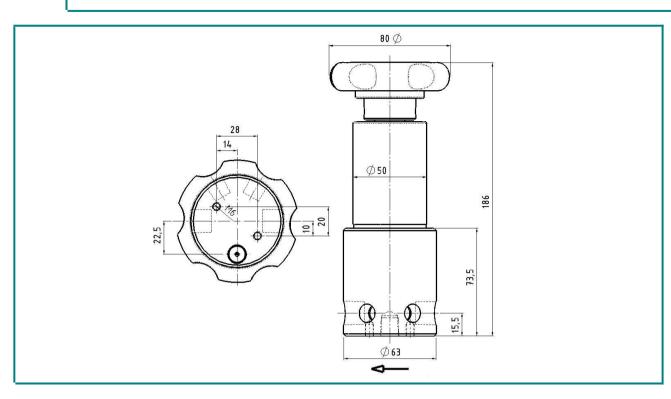
# **Technical details:**

Material:	brass or st. steel			
Seat:	Ø 1,70			
	Ø 6,35 (balanced)			
Kv-value:	0,03 (Ø 1,70 )			
Kv-value:	0,7 (Ø 6,35)			
Seat:	PCTFE			
Elastomere:	EPDM / viton			
Max. Inlet pressure:	750 bar			
Regulating area:	0,5 - 100 bar 10 - 550 bar			
Operating temp .:	-20°C to +60°C			
Size:	Ø80 x 186			
Weight:	2,5kg			
Connections:	in/outlet NPT 3/8 f gauges NPT 1/4			

# Hornung Quality standard

The company Hornung is certified to **DIN EN ISO 9001 and ISO 14001:2009.** All single parts are manufactured, assembled and tested in house. The finished parts are therefore under the criteria of our exact quality control with 100% final control.

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# Application area:

This pressure-regulator is especially for high in and outlet pressures

With its captured vent this pressure-regulator is particularly suitable for use as a pilot pressureregulator, e.g. in control systems in connection with dome pressure-regulators.

The stainless steel version with elastomere made of viton permits the use of aggressive media with this pressure-regulator. However, with the captured vent version, provision must be made for venting away at the base of the regulator. We urgently recommend the connection of a fine filter, with at least  $40\mu$ , before the pressureregulator, as well as to protect following components with suitable relief valves against unduly high pressures.

# Accessories:

- 7. Gauges, tube fittings und accessories, flanges,
- 8. fine filter F1 (see data sheet), safety valves available on request

## Order details:

#### Material:

- 1 = brass
- 2 = st. steel

#### Seat:

**1** = Ø 1,70 **2** = Ø 6,35 (balanced)

## **Elastomere:**

**1** = EPDM **2** = viton

# **Outlet pressure:**

- 1 = 20 bar
- 2 = 70 bar

# Capture venting:

- **1** = none
- **2** = with capture venting

## Gauges:

- **1** = none
- 2 = with inlet and outlet gauge

## Order example:

Regulator type	
46	HD550

46	- 1	1	1	1	1	2	Medium
Туре	Mat.	Seat	Elast.	Pres.	Vent	Gauge	Medium